



Zero Emission Bus Certification ID:

ZEB-MELLOR-SIGMA8-2023

Approved Test facility



Zero Emission Bus Certificate

Customer:	Mellor			DYNAMOMETER SETTINGS		
Customer Address:	Miall Street, Rochdale, Gt. Manchester, OL11 1HY	Telematics Capability	Yes	Test Weight	11314**	kg
Test Purpose:	Zero Emission Bus Testing	Maximum Speed (km/h)	70 km/h	F⁰	-244.10	N
Vehicle Manufacturer:	Mellor	Seated Capacity	27	F¹	-1.7867	N/kmh
Vehicle Model Name:	Sigma 8 (Based on Sigma 10 test)	Passenger Capacity	54	F²	0.16267	N/kmh ²
Powertrain Technology:	Battery Electric	Declared Unladen Weight (kg)	8720	F³	0.000000	N/kmh ³
Powertrain Configuration:	Direct Drive	Gross Weight (kg)	13500	Equivalent test passengers	15.5**	passengers
Zero Emission Heating:	PTC Heaters	GVW Check	OK	Measured Unladen Weight	10260*	kg
Battery Specification		Charging and Refuelling Capability		Hydrogen Specification		
Battery Manufacturer	CATL	Plug Type	DC	Fuel Cell Manufacturer	N/A	
Battery Chemistry	LFP	Max Charge Capability (kW)	Up to 100kW	Fuel Cell Power Rating (kW)	N/A	
Battery Installed Capacity (kWh)	241	Charger Compatibility	DC	Hydrogen Storage Capacity (kg)	N/A	
Battery Usable Capacity (kWh)*	193	Charge time from 20-80% SOC	2-6 hours	Hydrogen Storage Pressure (bar)	N/A	

* Recommended manufacturer guideline, subject to warranty

** Taken from Sigma 10 test

Declared fuel, properties and source plus carbon conversion factors

Well-to-Tank Factor: Electricity	72.65	g CO ₂ e / MJ	Fuel Provider	UK market standard	WTT evidence	DBEIS Conversion 2022
Well-to-Tank Factor: Hydrogen	N/A	g CO ₂ e / MJ	Capacity of Tanker (kg)	N/A	Fuel Type / Pathway	UK Grid Electricity
Energy Density: Hydrogen	120	MJ / kg	Transport Distance of Hydrogen (km)	N/A	Energy Source	UK Grid

Emissions and Energy consumption results from approved test facility - Average 4 tests

Test Phase	HC (g/km)	CO (g/km)	NOx (g/km)	PM (g/km)	CO ₂ (g/km)	CH ₄ (g/km)*	N ₂ O (g/km)*	Total Energy Consumption (kWh)	Vehicle Energy Consumption (kWh/km)	Grid Electrical Energy Consumption (kWh/ 100km)
Outer Urban	N/A	N/A	N/A	N/A	N/A	N/A	N/A	5.46	0.84	98.27
Inner Urban	N/A	N/A	N/A	N/A	N/A	N/A	N/A	2.83	1.12	130.80
Rural	N/A	N/A	N/A	N/A	N/A	N/A	N/A	3.98	0.54	63.10
LBC Average	N/A	N/A	N/A	N/A	N/A	N/A	N/A	8.28	0.92	107.40
UK BUS Average	N/A	N/A	N/A	N/A	N/A	N/A	N/A	12.27	0.75	87.46

Zero Emissions (Z.E.) Range: Energy consumption and charging efficiency

Test Charger Used	22 kW	Total measured energy consumed on vehicle (kWh)¹	88.00	Max ZE Range at 100% SOC (km)	257
Hydrogen Energy Over Test (kWh)	N/A	Measured grid energy during charging (kWh)	103.00	Max ZE Range at 80% SOC (km)	205
Hydrogen Delivered to Vehicle (kg)	N/A	Grid-to-Wheel efficiency (%)²	85%	Test Distance Travelled (km)	66

¹ Total measured energy includes energy used during the 23 minute warmup, this is needed for charge efficiency calculation.² Grid to Wheel efficiency represents the total energy losses between the grid and the wheels of the bus.

Calculated total Well-to-Wheel GHG CO₂ equivalent emissions over test

Test Phase	Fuel Energy (MJ / km)	Fuel WTT*GHG Emissions (g CO ₂ e / km)	Electrical Energy (MJ / km)	Electricity WTT* GHG Emissions (g CO ₂ e / km)
Outer Urban	N/A	N/A	3.54	257.02
Inner Urban	N/A	N/A	4.71	342.09
Rural	N/A	N/A	2.27	165.03
LBC Average	N/A	N/A	3.87	280.89
UK BUS Average	N/A	N/A	3.15	228.74

Data Generated by (On behalf of Test facility): _____ Date: _____

Data Approved by: _____ Date: _____

Zero Emission Bus Certificate Summary

Test Vehicle	Average Euro VI Diesel Equivalent
Greenhouse Gas Emissions: Well-to-Wheel	228.7 g CO ₂ e / km
WTW CO₂ per passenger km (@ Max Pass Capacity)	4.2 g CO ₂ e/pass km
Average Diesel GHG Emissions Equivalent	989 g CO ₂ e / km
WTW CO₂ per passenger km (@ Max Pass Capacity)	18.3 g CO ₂ e/pass km

Overall Zero Emission Bus Performance

WTW GHG saving	759.9 g CO ₂ e / km	Maximum Theoretical Zero Emission Range (km)	256.7
% WTW GHG saving	77% g CO ₂ e / km	Vehicle Energy Consumption (kWh/ km)	0.75

Approved as Zero Emission Bus? (50% GHG saving or more)**YES**

* WTT : Well-to-Tank

** TTW : Tank-to-Wheel

*** WTW : Well-to Wheel

COMMENTS: LBC = London Bus Cycle - Inner & Outer Urban phases of UKBC only. Warm-up conducted prior to each set of 2xUKBC Heating Requirement (15mins @ 35km/h steady state), energy consumed during the warm-up has been included in the total energy consumed. Driver manually controlled temperature in cabin to maintain interior temperature at approximately 17°C.

This certificate covers the Sigma 8 variant, using test results from the heavier Sigma 10

Heating Requirement	Cell	Lower Saloon	Upper Saloon
Target Temperatures ±2 (°C) :	10	17	n/a
Average Temperatures across testing (°C)	10.00	19.61	n/a

Test Numbers: 20220819_1511_2xUKBC, 20220819_1808_2xUKBC

Certificate approved by: John Randerson
On behalf of Bus manufacturer: 23 Mar 2023

Certificate Approved by: Tim Griffen
On behalf of DfT / Zemo Partnership: 21.03.2023