

### DEVELOPING UK BATTERY RECYCLING INFRASTRUCTURE

PROVIDING RECYCLING OF BATTERIES AND CLOSED LOOP RETURN OF BATTERY MATERIAL

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# A Global leader in sustainable materials



We handle around 10 million tonnes of metals and plastics every year from end-oflife vehicles, consumer products, industry, construction and decommissioning

emr



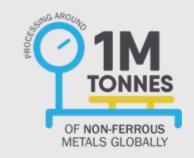
### FAMILY RUN WITH A GLOBAL PRESENCE.

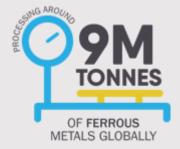














UK	GERMANY	NETHERLANDS	ITALY P	OLAND U.S.A.	
<ul> <li>60+ sites</li> <li>50 shears</li> <li>9 shredders</li> <li>10 docks</li> <li>1,900+ employees</li> </ul>	<ul> <li>4 sites</li> <li>1 dock</li> <li>99+ employees</li> </ul>	<ul> <li>4 sites</li> <li>3 docks</li> <li>84+ employees</li> </ul>		trading fice 3 shredo 12 docks 1,800+ employe	rs ders s
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### CUSTOMERS WE WORK WITH



### NET-ZERO CARBON EMISSIONS BY 2040



Our Net Zero commitment is a 1.5°C Science Based Target across our scopes 1, 2 and 3

#### We are UNFCCC #RaceToZero Partners



We built our sustainability strategy around four programmes:

- Energy Productivity
- Renewable Electricity
- Movement of People
- Material Handling & Movement



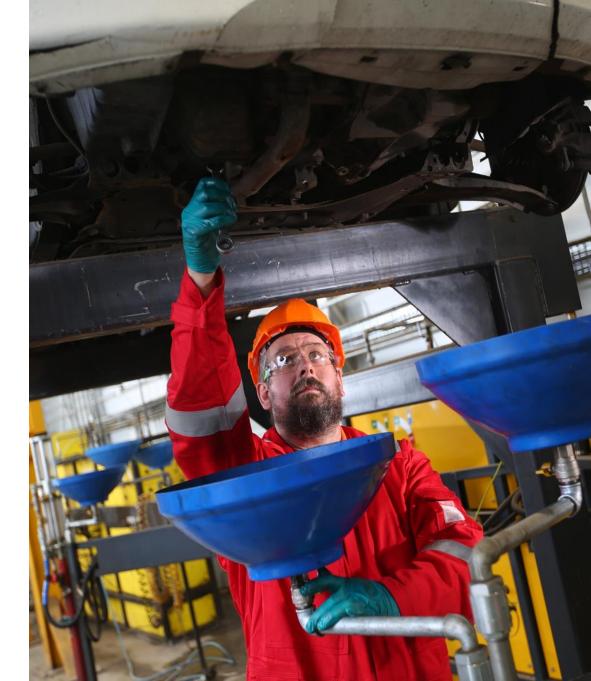






# EMR UK ELV position

Largest UK recycler of end of life vehicles Collecting into 50 sites



# RECOVAS

### Recycling of EV Cells from Obsolete Vehicles at Scale

Provided in confidence

**RECOVAS PARTNERS:** 













# Our objective:

# To deliver a circular EV battery supply chain for the UK

CONNECTED ENERGY Selected Energy

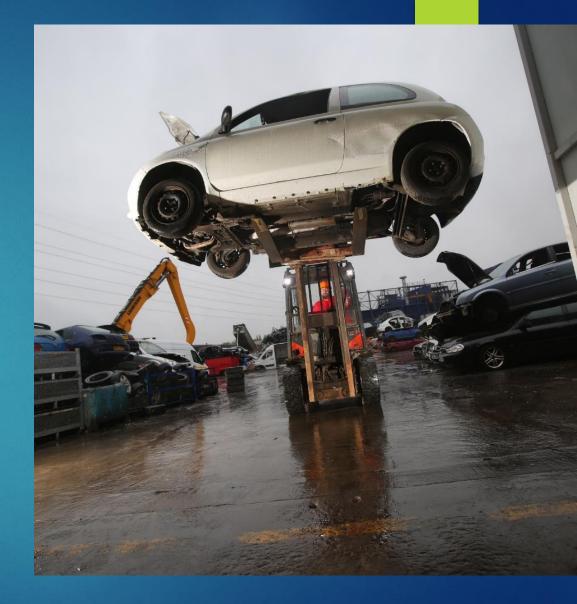








- Responsible for project coordination and management
- Provide safe EV collection, depollution and triage services
- Complete on site pack dismantling
- Able to handle large scale recycling of battery packs



# Vehicle makers role:





- Design for disassembly, reuse and recycling
- Pack-specific rapid triage techniques
- Life cycle assessment of battery packs and full EVs
- Supply end of life modules for research and recycling











Responsible for developing mobile and fixed triage techniques and equipment for rapid pack evaluation



Repurposing EV packs for re-useSupply chain economic evaluation





- Pack-specific rapid triage techniques
- Battery recycling scale-up facility
- Direct Lithium recovery
- Nickel and cobalt recovery to metal





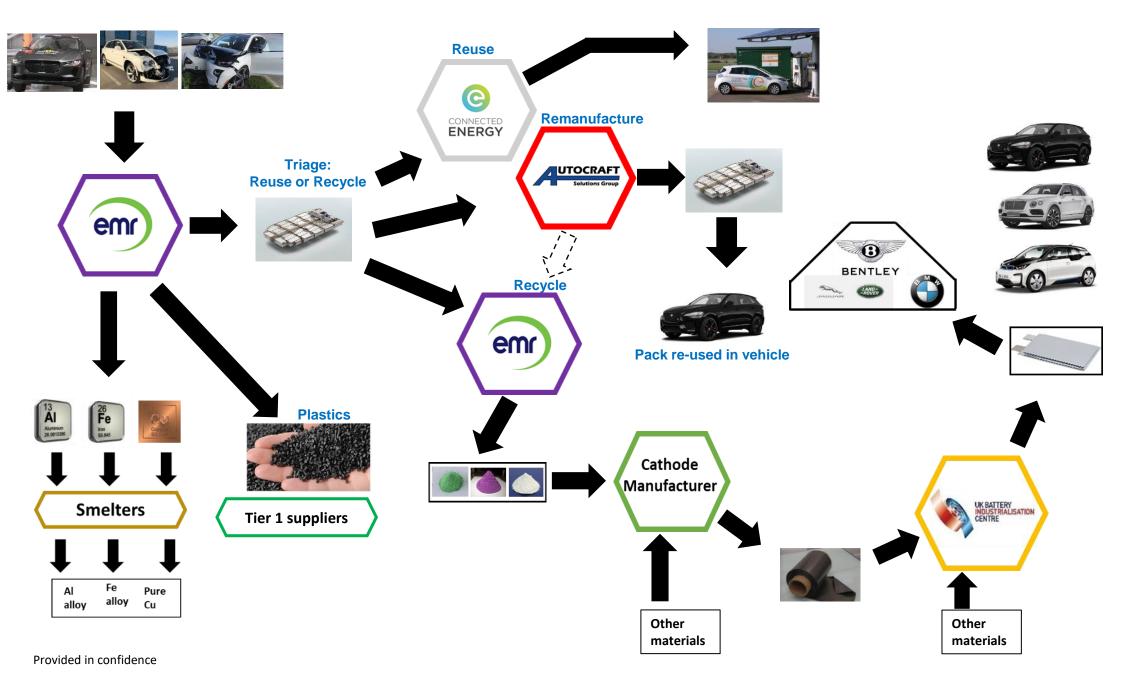
Life cycle and economic analysis of the circular battery supply chain

#### BESPOKE RESEARCH AND Consultancy From HSE

Safe working procedure guidance for battery pack collection, storage and dismantling







## **RECOVAS Deliverables**

Reduce average end of life pack disposal cost for vehicle makers/ last owners to zero

#### Keep critical resources within the UK

- Complete packs and modules
- Copper, aluminium, cobalt, nickel, graphite and in future, lithium

Generate new economic activity and exportable expertise



# EMR demonstrator facility

Building a demonstrator facility capable of receiving and depolluting Hybrid and full battery electric vehicles

Battery state of health assessment, discharging, and pack disassembly

Module shredding and material separation, down to black mass









### ELECTRIC VEHICLE AND BATTERY MANAGEMENT AND FUTURE INVESTMENT

# EMR Strategy

- Market leading battery treatment facility to be built in the UK, to handle current production scrap and ELV volumes with closed loop return of materials:
  - wet and dry battery processing
- We are working together with refiners to develop an integrated recycling supply chain for battery materials.
- Together we will provide a positive value experience and the all-important closed
   loop return of battery materials
- EMR can offer a total waste management package providing a one stop shop for all waste management

### EMR – WHY WE ARE INVESTING IN THIS AREA

- A strong, experienced & credible recycling partner delivering UK and European based recycling solutions
- Long standing, trusted and established relationships with vehicle manufacturers
- A market leading on/near-site recycling capacity to provide closed loop return of critical materials – Co, Ni, Li, C, Cu, Al
- Baseload feedstock supply
- Immediate benefit from EMR's Research & Development team and Recovas innovations